



3D Shoe Upper Machine

Qiangsheng is a professional 3D shoe upper machine manufacture, you can rest assured to buy 3D shoe upper machine from our factory. This 3D shoe upper machine is a fully automatic computer knitting flat knitting machine without lifting bottom plate device, which can weave basic knitting tissues (siping, single side, etc.), multi-color irregular jacquard, inlaid flowers (tasha), twist flowers, pick holes and other weft case tissues. it is suitable for weaving shoes upper and other accessories from raw materials such as silk, silk, synthetic fiber, wool,

nylon and blended yarn.

Model:QL-352X14G

Qiangsheng as one of the leading 3D shoe upper machine manufacturers and suppliers in China. Over the years, we have always focused on the research in the field of 3D shoe upper machine. With rich experience and professional technology, we have our own brand in China and have achieved good response. Our 3D shoe upper machines have covered China, Europe, Africa, South America, Argentina and other multinational fields, and established senior cooperative relations with many buyers. Single carriage three system 3D shoe upper machine professional production of the shoe upper, high production efficiency. This serie uses digital technology to achieve the patterns of weaving, pointel, (uck. light tuck, apparent shape, hidden shape, inlarsia. floatless intarsia and other irregular structure patterns.



**Product Parameter:**

Model	QL-352X14G
Gauge	14G
Carriage	Single carriage three system
Knitting Range	36,752'780H
Knitting System	Single carriage three system
Knitting Speed	maximum speed is 1.8 m/s without load, with 128 sections of programming speed
Stitch Density	128 section electronic control, using subdivision technology; The stepping motor controls and adjusts the density, and the adjustable range is 0-650
Dynamic stitch	It is realized by high speed stepper motor, which supports the realization of multi-segment variable mesh control within a row of pattern, and the realization of a variety of fabric density in the same lineWeaving, rich weaving patterns.
Transfer	Can be turned back and back at the same lime, not affected by the nose direction, minute knitting.
Racking System	Motor driven, 1/2 and 1/4 needle in any position; Maximum 2 inches on one side.
Take-Up Device	128 sections of automatic control, time division adjustment, can be automatically identified according to the width of the pattern automatically adjust the tension, can meet a lot of local weavingThe pulling force requirement of the pattern makes the pulling force of the fabric evenly distributed and the strength is reliable.
Yarn feeder device	The roller feeding device can precisely control the tension of the yarn and ensure the consistency of the whole fabric quality.
Safety Device	The whole machine is covered to reduce noise and dust, infrared safety device, emergency stop device, cut off power device, indicator light alarm device.
Stop Motion	Automatic stop for yarn breaking, yarn knot, cloth winding, firing pin. number of pieces completed, overload, program error, etc
Control System	the screen uses LCD Industrial display, touch screen graphical interface, transmission mode uses USB and network, which can be used io store a large number of pattern files, and can be called out and used at any (itne according to production needs. Monitoring screen: It can display all kinds of working parameters and knitted mesh value, and it can be adjusted al any time when the tnichinc is running, which is convenient for operation and time saving to the greatest extent. PIBtc-making system and control system (software pari) SH upgrade is convenient. Support a variety offlower formal CNT. HCD. 000. de. Support for multi-language operating versions



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Data Input	Input data through a USB flash drive or computer connection
Blackout Memory Function	Advanced CMOS technology is adopted to realize blackout memory and call recovery weaving functions.
Network Function	High-speed ETHERNET network theoretically enables unlimited computer connection, data uploading and sharing, and real-time monitoring.
Power Supply Unit	Voltage: AC 220V/380V frequency; 50HZ/60HZ Power: 1.5KW
Size And Weight Of Machine	QL-352X14G: 2600*800*1700MM Weight around: 750KG

Specifications and Configurations Should Be Subjected To The Contract.